

Applying Double Sided Backing

Product P/N 107089

Procedure P/N 111251 REV 0



14140 NE 200th St.
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Tools needed: Scissors.



Step 1: A roll of the double sided backing material.
NOTE: This material is lighter in weight and is best used with a heavy nap or thick fabric.



Step 2: Starting at one corner, peel back the roll to the approximate size that you need for your fabric.

Double Sided Backing

Single Sided Backing



Step 3: A close up of the **Double sided backing** (left photo) compared to the **Single sided backing** (right photo). The double backing is thinner in feel and has a linear/fibrous look to the surface.



Step 4: This shows how the double sided backing is adhered to the fabric. It is pressed onto the fabric by the heat press.



Step 5: This shows the 3 layers that is needed before pressing with heat and pressure. The fabric (red), the backing (white) and the (yellow) the protection layer.



Step 6: Heat press 300 degrees for 10 seconds, while using medium pressure. You can now open the press and remove the craft paper and the fabric.



Step 7: Lay out the fabric on the 300/350 tray with the backing material side up as shown. **NOTE: The tack material that is used to hold the fabric to the 300/350 tray depends on the fabric used.**



Step 8: Create a test cut first to determine the proper blade depth, force and cut quality.



Step 9: Cut your design. This photo shows the design has been cut and removed.



Step 10: With the design removed from the 300/350 tray, peel off the double sided backing as shown.



Step 11: Create a placement stitch on the fabric in the hoop. Then place the fabric within the outline placement stitch as shown.



Step 12: Once the cut fabric is placed on the piece of material that you will be using, apply light pressure to keep the design in place. Begin your stitching until complete.
...FINISHED.

Step 17:

Step 18:

Step 19:

Step 20:

Step 21:

Step 22:

Step 23;

Step 24;



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Step 25:

Step 26:

Step 27:

Step 28:

Step 29:

Step 30:

Step 31:

Step 32: